



MERCUISER Ignition System

Model	CYL	Year	Serial #	Sierra Contact Set	Sierra Condenser	Sierra Rotor	Sierra Dist. Cap	Sierra Coil	Sierra Tune-Up Kit	Sierra Distributor	Sierra Electronic Conv. Kit	Sierra Spark Plug Wires	AP Spark Plug Wires
110(153cid)	L4	1963-66	1537370-2044033 ②	18-5311	18-5345	18-5418	18-5385	18-5433	18-5250 18-5268 ③	18-5315	18-5297	18-8800	3030
120(153cid) 2.5L	L4	1964-89	1666601-0C853255 ⑨ ②	18-5311	18-5345	18-5418	18-5385	18-5433	18-5250 18-5268 ③	18-5315	18-5297	18-8800	3030
140(181cid) 3.0L	L4	1968-89	2508261-0C856558 ⑨ ②	18-5311	18-5345	18-5418	18-5385	18-5433 18-5268 ③	18-5250 18-5269 ③	18-5315	18-5297	18-8800	3030
3.0L/LX	L4	1990-95	0C856559 - 0F603999 ② ⑨	18-5303	18-5347	18-5403	N/A	18-5433	18-5262	18-5315	N/A	18-8800	3030
3.0L/LX	L4	1990-95	0C856559 - 0F603999 ⑦	N/A	N/A	N/A	N/A	N/A	N/A	N/A	18-8811	3033	
3.0L/LX	L4	1990-2001	0C856559 & UP ⑥	N/A	N/A	18-5406	18-5361	18-5443	N/A	N/A	N/A	N/A	N/A
140(194cid)	L6	1963	1538930-1725960 ②	18-5311	18-5345	18-5418	18-5386	N/A	18-5250 18-5269 ③	18-5312 ⑥	18-5294	18-8809	3035
150(230cid)	L6	1964-66	1666495-2048046 ②	18-5311	18-5345	18-5418	18-5386	N/A	18-5250 18-5269 ③	—	18-5294	18-8809	3035
160, 165(250cid)	L6	1967-81	2048022-5813433 ②	18-5311	18-5345	18-5418	18-5386	18-5433	18-5250 18-5269 ③	—	18-5294	18-8809	3035
200(292cid)	L6	1969	2453769-2712072 ②	18-5311	18-5345	18-5418	18-5386	18-5433	18-5250 18-5269 ③	18-5487 ⑥ * ④	N/A	18-8809	3035
470, 485, 488 (224cid)	L4	1976-84	4208730 - 6916778 ②	18-5311	18-5345	18-5418	18-5385	18-5433	18-5250 18-5268 ③	N/A	18-5297	18-8808	3031
165, 170, 190 (224CID)	L4	1985-89	6916779 & UP ②	18-5311	18-5345	18-5418	18-5385	18-5433	18-5250 18-5268 ③	N/A	18-5297	18-8808	3031
180LX	L4	1987-89	0B436391 & UP ②	18-5311	18-5345	18-5418	18-5385	18-5433	18-5250 18-5268 ③	N/A	18-5297	18-8808	3031
180LX	L4	1987-89	0B436391 & UP ②	18-5303	18-5347	18-5403	N/A	18-5433	18-5262	N/A	N/A	18-8808	
185(229cid) 4bbl	V6	1983-84	6330183 - 6919655 ②	18-5303	18-5347 ⑦	18-5403	18-5353	18-5433	18-5262 18-5276 ③	N/A	N/A	18-8801	3036
175, 185, 4.3 (262cid) 2bbl	V6	1985-93	6919656-0F000877 ⑩	N/A	N/A	18-5432	18-5396	18-5438*	18-5274	N/A	N/A	18-8810	3034
205, 4.3LX (262cid) 4bbl	V6	1985-96	0A331455-0F802999 ⑩	N/A	N/A	18-5432	18-5396	18-5438*	18-5274	N/A	N/A	18-8810	3034
4.3L/LH/LX/LXH Alpha(Gen+)	V6	1996-2001	0F803000 & UP ⑩	N/A	N/A	18-5432	18-5396	18-5438*	18-5274	N/A	N/A	18-8810	3034
4.3L/LH/LX/LXH Bravo(Gen+)	V6	1996-2001	0F803000 & UP ⑩	N/A	N/A	18-5432	18-5396	18-5438*	18-5274	N/A	N/A	18-8810	3034
4.3L EFI,262 Mag(TBI)(Gen+)	V6	1996-98	0F80300 - 0L359999 ⑥	N/A	N/A	18-5408	18-5362	18-5443	18-5278	N/A	N/A	18-8810	3034
4.3L EFI(TBI)(Gen+)	V6	1999-2001	0I360000 & UP ⑩	N/A	N/A	18-5432	18-5396	18-5438*	18-5274	N/A	N/A	18-8810	3034
190GM(283cid)	V8	1963-64	1564539-1730903 ②	18-5310	18-5344	18-5417	18-5384	18-5438*	18-5252	18-5498-1 ④ * ④ 18-5494-1 ④ * ④ 18-5313 ③	N/A	18-8803-1	303
215 MCM & MIE Ford(302cid)	V8	1970-72	2781153-3563181 ③	18-5318	18-5346	18-5402	18-5389	18-5433	18-5253 18-5267 ③	18-5495-1 ④ * ④ 18-5309 ③	N/A	18-8803-1	3037
215 MCM & MIE Ford(302cid)	V8	1970-72	2781153-3563181 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ③	18-5495-1 ④ 18-5309 ③	18-5296-1	18-8803-1	3037
225 MCM & MIE Ford(302cid)	V8	1973-74	3385721-4166999 ③	18-5318	18-5346	18-5420	18-5389	18-5433	18-5253 18-5267 ③	18-5495-1 ④ * ④ 18-5309 ③	N/A	18-8803-1	3037
225 MCM & MIE Ford(302cid)	V8	1973-74	3385721-4166999 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ③	18-5495-1 ④ 18-5309 ③	18-5296-1	18-8803-1	3037
225 MCM & MIE Ford(302cid)	V8	1973-74	3385721-4166999 ④	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254 18-5267 ③	18-5495-1 ④ * ④ 18-5309 ③	N/A	18-8803-1	3037
233 MCM & MIE Ford(351w cid)	V8	1975-77	4173000-4902304 ② ⑧	18-5303	18-5347 ⑦	18-5409	18-5352	18-5433	18-5260 18-5275 ③	18-5489 ③ 18-5312 ③	18-5299	18-8803-1	3037
233 MCM & MIE Ford(351w cid)	V8	1975-77	4173000-4902304 ②	18-5303	18-5347 ⑦	18-5407	18-5369	18-5433	18-5258 18-5277 ③	18-5489 ③ 18-5312 ③	18-5298	18-8803-1	3037
233 MCM & MIE Ford(351w cid)	V8	1975-77	4173000-4902304 ④	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254 18-5312 ③	18-5489 ④ * ④ 18-5312 ③	N/A	18-8803-1	3037
888, 188 Ford (302cid)	V8	1971-77	3108723-4887829 ④	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254 18-5309 ③	18-5495-1 ④ * ④ 18-5309 ③	N/A	18-8803-1	3037
888, 188 Ford (302cid)	V8	1971-77	3108723-4887829 ③	18-5318	18-5346	18-5420	18-5389	18-5433	18-5253 18-5267 ③	18-5495-1 ④ * ④ 18-5309 ③	N/A	18-8803-1	303
888, 188 Ford (302cid)	V8	1971-77	3108723-4887829 ②	18-5303	18-5437 ⑦	18-5407	18-5369	18-5433	18-5258 18-5277 ③	18-5495-1 ④ 18-5309 ③	18-5298	18-8803-1	3037

NA Not applicable ⑥ Thunderbolt ③ Electronic dist. (std. Rotation) excl. Thunderbolt ign. ⑩ Mercury HEI
NLA No longer available ⑦ For wire type lead use ④ Mercury ign. * These coils are the old standard series, not the current upgrade kit
 ① Mallory Ignition ⑧ With screw-down cap ⑤ Contact controlled dist. (std. Rotation) excl. Thunderbolt ign. * Thunderbolt IV(1) System
 ② Prestolite ⑨ With conventional ign. ⑥ Delco EST system * Thunderbolt V Ignition
 ③ Autolite Ignition ⑩ Thunderbolt IV ⑦ Delco digital system * Thunderbolt IV(2) System
 ④ Mercury Ignition ① With copper connector ⑧ With dist. cap
 ⑤ Holley ② Delco ⑨ Distributor mounted ignition amplifier

* When replacing an HEI System with an Electronic Distributor- the amplifier must be removed; the coil changed; and the plug wires may need to be changed out



MERCUISER

Ignition System



Model	CYL	Year	Serial #		Sierra Contact Set	Sierra Condenser	Sierra Rotor	Sierra Dist. Cap	Sierra Coil	Sierra Tune-Up Kit	Sierra Distributor	Sierra Electronic Conv. Kit	Sierra Spark Plug Wires	AP Spark Plug Wires
888, 188 Ford (302cid)	V8	1971-77	3108723-4887829	①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5495-1 18-5309 ②	18-5296-1	18-8803-1	3037
255 MCM & MIE Ford(351w cid)	V8	1973-74	3385721-4166999	④	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254	18-5489 18-5312 ②	N/A	18-8803-1	3037
255 MCM & MIE Ford(351w cid)	V8	1973-74	3385721-4166999	①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5489 18-5312 ②	18-5296-1	18-8803-1	3037
198, 898 MCM & MIE GM(305cid)	V8	1977-82	4776402-6218461	①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ②	18-5296-1	18-8803-1	3037
198, 898, 5.0L GM (305cid)	V8	1983-84	6218462-6899057	⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040
200, 5.0L GM (305cid)	V8	1985-95	6218462 - F600999	⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040
200, 5.0L GM (305cid)	V8	1987-95	0B525982-0F600999	★	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040
225 MCM GM (327cid)	V8	1963-69	1539620-2694014	②	18-5310	18-5344	18-5417	18-5384	18-5433	18-5252 18-5270 ②	18-5494-1 18-5498-1 18-5313 ②	N/A	18-8803-1	3037
225 INB GM (327cid)	V8	1968	2278647-2694014	⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	18-5494-1 18-5498-1 18-5313 ②	N/A	18-8803-1	3037
228 MCM & MIE GM(305cid)	V8	1977-84	4765100 - 6218461	①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ②	18-5296-1	18-8803	3037
228GM(305cid)	V8	1985-86	6218462-6899268	⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040
230, 5.0L/LX MIE (305cid)	V8	1981-95	5907058-0F600999	⑩★	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040 ②
5.0L Alpha & Bravo(Gen+)	V8	1998-2001	0L015751 & up	★	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	N/A	N/A
5.0L EFI(Gen+)	V8	1998	0L012502-0L339999	②	N/A	N/A	18-5405	18-5354	18-5442	N/A	18-5494-1 18-5498-1 ②	N/A	18-8803-1	3037
5.0L EFI (Gen +)	V8	1999-2001	0L331631 & up	④	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8803-1	3037
250MCM & MIE GM(327cid)	V8	1968-69	2314301-2639854	⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	18-5494-1 18-5498-1 18-5313 ②	N/A	18-8803-1	3037
250GM(350cid)	V8	1977	4768000 - 4908849	①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ②	18-5296-1	18-8803-1	3037
255, 260MCM & MIE(350cid)	V8	1975-1982	3258728-6218461	①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ②	18-5296-1	18-8803-1	3037
255MCM & MIE (350cid)	V8	1975-80	4498701-5907057	④	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254	18-5494-1 18-5498-1 18-5313 ②	N/A	18-8803-1	3037
260,350MAG, 5.7L MCM & MIE [LH](350cid)	V8	1982-1994	6218462-0F600999	⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040 ②
260, 350MAG, 5.7L SKI/ ALPHA/ BRAVO(350cid)	V8	1987-95	0B525982-0F600999	★	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8804	3040 ②
260, 350MAG, 5.7L ALPHA/ BRAVO(350cid)	V8	1987-95	0B525982-0F600999	★	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	N/A	N/A
350MAG, 5.7L/ LX ALPHA & BRAVO + (Gen+)	V8	1994-2001	0F353525 & up	③	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	N/A	N/A
5.7L EFI & (Gen+)	V8	1995-98	0F225560-0L339999	②	N/A	N/A	18-5405	18-5354	18-5442	N/A	18-5494-1 18-5498-1 ②	N/A	18-8803-1	3037
5.7L EFI & (Gen+)	V8	1999-2001	0L325977 & up	⑩	N/A	N/A	18-5431	18-5395	18-5442	18-5273 ②	18-5494-1 18-5498-1 ②	N/A	18-8803-1	3037

NA Not applicable
NLA No longer available
 ① Mallory Ignition
 ② Prestolite
 ③ Autolite Ignition
 ④ Mercury Ignition
 ⑤ Holley
 ⑥ When replacing an HEI System with an Electronic Distributor- the amplifier must be removed; the coil changed; and the plug wires may need to be changed out
 ⑦ Thunderbolt
 ⑧ For wire type lead use
 ⑨ With screw-down cap
 ⑩ With conventional ign.
 ⑪ Thunderbolt IV
 ⑫ With copper connector
 ⑬ Delco
 ⑭ Electronic dist. (std. Rotation) excl. Thunderbolt ign.
 ⑮ Mercury Ign.
 ⑯ Contact controlled dist. (std. Rotation) excl. Thunderbolt ign.
 ⑰ Delco EST system
 ⑱ Delco digital system
 ⑲ With dist. cap
 ⑳ Distributor mounted ignition amplifier
 ㉑ Mercury HEI
 * These coils are the old standard series, not the current upgrade kit
 ★ Thunderbolt IV(1) System
 ⚡ Thunderbolt V Ignition
 ⚡ Thunderbolt IV(2) System





MERCUISER Ignition System

Model	CYL	Year	Serial #	Sierra Contact Set	Sierra Condenser	Sierra Rotor	Sierra Dist. Cap	Sierra Coil	Sierra Tune-Up Kit	Sierra Distributor	Sierra Electronic Conv. Kit	Sierra Spark Plug Wires	AP Spark Plug Wires
5.7L SKI	V8	1985-95	0A338533-0F775199 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ⑧	18-5494-1 ⑩ 18-5498-1 ⑩ 18-5313 ⑩	18-5296-1	18-8802	N/A
5.7L SKI	V8	1985-95	0A338533-0F775199 ②	18-5303	18-5347	18-5403	18-5352	18-5433	18-5262 18-5275 ⑧	18-5494-1 ⑩ 18-5498-1 ⑩ 18-5313 ⑩	18-5299	18-8802	N/A
5.7L SKI	V8	1987-97	0B514627-0K999999 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
5.7L SKI	V8	1987-95	0B514627-0F775199 *	N/A	N/A	18-5431	18-5395	18-5433	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
5.7L SKI	V8	1998-2001	0L002005 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
5.7LX & BRAVO EFI+ (Gen+)	V8	1996-2001	0F752400-0K999999 ⑩	N/A	N/A	18-5405	18-5354	18-5442	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
350 MAG ALPHA EFI (Gen+)	V8	1996-97	0F800300-0K999999 ⑩	N/A	N/A	18-5405	18-5354	18-5442	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
350MAG BRAVO MPI & (Gen+)	V8	1995-98	0F415189-0L325952 ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG MPI MIE (Gen+)	V8	1998-2001	0L002008-0L302199 ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG EFI SKI	V8	1994-96	0F215561-0F820706 ⑩	N/A	N/A	18-5405	18-5354	18-5442	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG EFI SKI & (Gen+)	V8	1996-97	0F820707-0K999999 ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG MPI SKI & (Gen+)	V8	1995-98	0F350583-0L304599 ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
BLACK SCORPION SKI (Gen+) (350cid)	V8	1996	0F800000-0K040000 ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
BLACK SCORPION SKI (Gen+) (350cid)	V8	1997-98	0K040001-0K999999 ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
BLACK SCORPION SKI (Gen+) (350cid)	V8	1999-2001	0L002700 & up ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG MPI (Gen+) & MIE (Gen+)	V8	1998-2001	0L302200 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
350 MAG HORIZON MIE	V8	1999-2001	0L304700 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG MPI SKI (Gen+)	V8	1999-2001	0L304600 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
350MAG SKI	V8	1991-96	OD505450-0K040399 *	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8804	3041
350MAG SKI	V8	1991-96	OD505450-0K040399 *	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
350MAG SKI	V8	1991-97	OD505450-0K999999 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
270MCM & MIE (350cid)	V8	1969-72	2851074-3385720 ⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
280 TRS (350cid)	V8	1975	4176250-4499390 ④	18-5317	18-5436	18-5420	18-5389	18-5433	18-5282	18-5494-1 ⑩+ 18-5498-1 ⑩+ 18-5313 ⑩	N/A	18-8803-1	3037
280 TRS (350cid)	V8	1976	4499391-4770199 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ⑧	18-5494-1 ⑩ 18-5498-1 ⑩ 18-5313 ⑩	18-5296-1	18-8803-1	3037
300, 320EFI (350cid)	V8	1985-89	0A543604-0C622418 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8804	304
377 SCORPION MCM (377cid)	V8	1999-2000	0L416146 & up ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
377 SCORPION SKI (377cid)	V8	1997-98	0K000656 & up ⑩	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	N/A	N/A
MX 6.2L MPI (377cid)	V8	2000-2001	0L680003 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ⑧	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037
325 MCM & MIE (427cid)	V8	1969-1974	2278747 & up ⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	18-5494-1 ⑩+ 18-5498-1 ⑩+	N/A	18-8803-1	3037

NA Not applicable
NLA No longer available
 ① Mallory Ignition
 ② Prestolite
 ③ Autolite Ignition
 ④ Mercury Ignition
 ⑤ Holley
 ✦ When replacing an HEI System with an Electronic Distributor- the amplifier must be removed; the coil changed; and the plug wires may need to be changed out
 ⑥ Thunderbolt
 ⑦ For wire type lead use
 ⑧ With screw-down cap
 ⑨ With conventional ign.
 ⑩ Thunderbolt IV
 ⑪ With copper connector
 ⑫ Delco
 ⑬ Electronic dist. (std. Rotation) excl. Thunderbolt ign.
 ⑭ Mercury Ign.
 ⑮ Contact controlled dist. (std. Rotation) excl. Thunderbolt ign.
 ⑯ Delco EST system
 ⑰ Delco digital system
 ⑱ With dist. cap
 ⑲ Distributor mounted ignition amplifier
 ⑳ Mercury HEI
 * These coils are the old standard series, not the current upgrade kit
 ✦ Thunderbolt IV(1) System
 ✧ Thunderbolt V Ignition
 ✨ Thunderbolt IV(2) System



MERCUISER Ignition System



Model	CYL	Year	Serial #	Sierra Contact Set	Sierra Condenser	Sierra Rotor	Sierra Dist. Cap	Sierra Coil	Sierra Tune-Up Kit	Sierra Distributor	Sierra Electronic Conv. Kit	Sierra Spark Plug Wires	AP Spark Plug Wires
330 MCM & MIE (454cid)	V8	1977-81	4623115-6083144 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ③	18-5296-1	18-8803-1	3037
330 MCM & MIE (454cid)	V8	1977-81	4623115-6083144 ⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	18-5494-1 18-5498-1 18-5313 ③	N/A	18-8803-1	3037
330, 340, 7.4L MCM & MIE(454cid)	V8	1981-92	5889914-0D715493 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ③	N/A	18-8804	N/A
350 MIE(454cid)	V8	1974-76	3780450-4623109 ⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	18-5494-1 18-5498-1 ③	N/A	18-8803-1	3037
370, 400, 440TRS (454cid)	V8	1978-85	4179554-6721527 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ③	18-5296-1	18-8803-1	3037
370, 400, 440 TRS (454cid)	V8	1978-85	4883520-6721527 ⑤	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254	18-5494-1 18-5498-1 18-5313 ③	N/A	18-8803-1	3037
370 TRS(454cid)	V8	1985-87	6721528-0B714586 ⑩	N/A	N/A	18-5431	18-5395	18-5433	18-5273 ②	18-5494-1 18-5498-1 ③	N/A	18-8803-1	3037
420, 425(454cid)	V8	1987-93	0A398941-0D937011 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ③	N/A	N/A	N/A
450(454cid)	V8	1995-96	0F347100-0F347277 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ③	N/A	18-8804	N/A
454 MAG ALPHA/ BRAVO	V8	1986-97	0A631894-OK999999 ⑩*★⊕	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	18-5494-1 18-5498-1 ③	N/A	18-8814	N/A
454-EFI,MAG MPI & HORIZON MIE	V8	1994-2001	0F115700 & up ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 18-5498-1 ③	N/A	N/A	N/A
454 MAG MPI HORIZON MIE	V8	1998-2001	0L002200-0L086000 ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	18-5494-1 18-5498-1 ③	N/A	N/A	N/A
390GM(482cid)	V8	1969-70	2781129-2825059 ⑥	N/A	N/A	18-5420	18-5389	N/A	N/A	N/A	N/A	18-8803-1	3037
460GM TRS	V8	1983-86	6180970-6181046 ①	18-5314	18-5338	18-5404-1	18-5376	18-5433	18-5251 18-5271 ②	18-5494-1 18-5498-1 18-5313 ③	18-5296-1	18-8803-1	3037
460GM TRS	V8	1983-86	6180970-6181046 ⑤	18-5317	18-5346	18-5420	18-5389	18-5433	18-5254	18-5494-1 18-5498-1 18-5313 ③	N/A	18-8803-1	3037
500GM &(Gen+) (502cid)	V8	1994-2000	0F213293 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	N/A	N/A
500GM EFI (502cid)	V8	1998-2000	0L001477 & up ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	N/A	N/A	N/A	N/A
502GM EFI & MAG MPI(502cid)	V8	1993-98	0D840650-0L085000 ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	N/A	N/A	N/A	N/A
502GM MAG (502cid)	V8	1990-93	0C878221-0F114528 ★★	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	18-8814	N/A
502GM MAG (502cid)	V8	1998-2001	0L085001 & up ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	N/A	N/A	N/A	N/A
8.2L GM MPI MIE (502cid)	V8	1996-2001	0F19620 & up ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	N/A	N/A	N/A	N/A
8.2L GM MPI MIE (502cid)	V8	1990-96	0C878221-0F819619 ★★⊕	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	18-8804	N/A
525GM SC(502cid)	V8	1991-95	0D456000-0F877734 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	18-8804	N/A
525GM SC(502cid)	V8	1996-97	0K000012 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	N/A	N/A
575GM SC(502cid)	V8	2000-2001	0L306696 & up ②	N/A	N/A	18-5405	18-5354	18-5443	N/A	N/A	N/A	N/A	N/A
600GM SC(502cid)	V8	1991-93	0D456489-0D763875 ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	N/A	N/A
600GM SC(502cid)	V8	1993-2001	0D763876 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	N/A	N/A
500GMBULLDOG, 575GM(540cid)	V8	1990-2000	0C577003 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	N/A	N/A
800GM SC (572cid)	V8	1993-2001	0D763836 & up ⑩	N/A	N/A	18-5431	18-5395	18-5438*	18-5273 ②	N/A	N/A	N/A	N/A

- NA** Not applicable
NLA No longer available
 ① Mallory Ignition
 ② Prestolite
 ③ Autolite Ignition
 ④ Mercury Ignition
 ⑤ Holley
 ✦ When replacing an HEI System with an Electronic Distributor- the amplifier must be removed; the coil changed; and the plug wires may need to be changed out
- ⑥ Thunderbolt
 ⑦ For wire type lead use
 ⑧ With screw-down cap
 ⑨ With conventional ign.
 ⑩ Thunderbolt IV
 ⑪ With copper connector
 ⑫ Delco
- ⑬ Electronic dist. (std. Rotation) excl. Thunderbolt ign.
 ⑭ Mercury Ign.
 ⑮ Contact controlled dist. (std. Rotation) excl. Thunderbolt ign.
 ⑯ Delco EST system
 ⑰ Delco digital system
 ⑱ With dist. cap
 ⑲ Distributor mounted ignition amplifier
- ⑳ Mercury HEI
 * These coils are the old standard series, not the current upgrade kit
 ★ Thunderbolt IV(1) System
 ⊕ Thunderbolt V Ignition
 ★ Thunderbolt IV(2) System

HIGH PERFORMANCE MARINE SPARK PLUG WIRE SETS

**Aqua Power High Performance Marine Spark Plug Wire Sets
Inboard & Stern Drive**

- ★ **NEW** Spiral wound stainless steel & Kevlar™ core delivers the **hottest** spark
- ★ Pure silicone boot & jacket protects up to **500 F** (260 C)
- ★ 8mm diameter for more efficient spark delivery
- ★ Stainless steel snaplock terminals resist performance robbing corrosion
- ★ Protects electronics from the frustrating effects of RFI & EMI interference (Meets SAE J1191 specifications)

O.E. #	Cyl.	Sierra #	AP #	O.E. #	Cyl.	Sierra #	AP #
84-813720A2	8	18-8804	3041	84-813720A10	8	18-8803-1	3037
84-813720A3	8	18-8804	3041	84-813720A11	V6	18-8810	3034
84-813720A3	8	—	3040	84-813720A12	8	18-8802	—
84-813720A4	8	—	3040	84-813720A13	4	18-8811	3033
84-813720A4	8	18-8804	3041	84-816761A2	8	18-8814	—
84-813720A5	4	18-8800	3030	84-816761A4	8	18-8804	3041
84-813720A6	4	18-8808	3031	84-816761A4	8	—	3040
84-813720A7	V6	18-8801	3036	84-816761A8	L6	18-8809	3035
84-813720A8	L6	18-8809	3035	84-816761A9	8	18-8803-1	3037
84-813720A9	8	18-8803-1	3037	84-816761A17	8	—	3040



Models	Cyl.	Ignition Type	Sierra Part #	AP Part #	Models	Cyl.	Ignition Type	Sierra Part #	AP Part #
ALL	4	Digital	18-8811	3033	350 CID RH	8	Thunderbolt	18-8804	3041
120(153 CID)	4	Conventional	18-8800	3030	350 MAG	8	Thunderbolt	18-8804	3041
140(181 CID)	4	Conventional	18-8800	3030	370	8	Conventional	18-8803-1	3037
150	L6	Conventional	18-8809	3035	400	8	Conventional	18-8803-1	3037
160	L6	Conventional	18-8809	3035	420	8	Thunderbolt	18-8804	3041
165	L6	Conventional	18-8809	3035	440	8	Conventional	18-8803-1	3037
185 CID	V6	Conventional	18-8801	3036	454 CID	8	Thunderbolt	18-8804	3041
198 GM	8	Conventional	18-8803-1	3037	454 MAG	8	Thunderbolt	18-8804	3041
224 CID	4	Conventional	18-8808	3031	460	8	Conventional	18-8803-1	3037
225 FORD	8	Conventional	18-8803-1	3037	888 FORD	8	Conventional	18-8803-1	3037
225 GM	8	Conventional	18-8803-1	3037	898 GM	8	Conventional	18-8803-1	3037
228 GM	8	Conventional	18-8803-1	3037	2.5L	4	Conventional	18-8800	3030
229 CID	V6	Conventional	18-8801	3036	3.0L	4	Conventional	18-8800	3030
233 FORD	8	Conventional	18-8803-1	3037	3.7L	4	Conventional	18-8808	3031
250 GM	8	Conventional	18-8803-1	3037	3.7XL	4	Conventional	18-8808	3031
255 FORD	8	Conventional	18-8803-1	3037	4.3L	V6	Thunderbolt	18-8810	3034
260 GM	8	Conventional	18-8803-1	3037	4.3XL	V6	Thunderbolt	18-8810	3034
260 TR	8	Thunderbolt	18-8804	3041	5.0L	8	Thunderbolt	18-8804	3041
262 CID	V6	Thunderbolt	18-8810	3034	5.0L IB	8	Thunderbolt	18-8804	3041
280 GM	8	Conventional	18-8803-1	3037	5.0LX	8	Thunderbolt	18-8804	3041
305 CID LH	8	Thunderbolt	18-8804	3041	5.7L	8	Thunderbolt	18-8804	3041
305 CID RH	8	Thunderbolt	18-8804	3041	5.7L IB	8	Thunderbolt	18-8804	3041
320 EFI	8	Thunderbolt	18-8804	3041	5.7L SKI	8	Conventional	18-8802	—
330	8	Conventional	18-8803-1	3037	7.4L	8	Thunderbolt	18-8804	3041
330 TR	8	Thunderbolt	18-8804	3041	7.4L IB	8	Thunderbolt	18-8804	3041
350 CID LH	8	Thunderbolt	18-8804	3041					



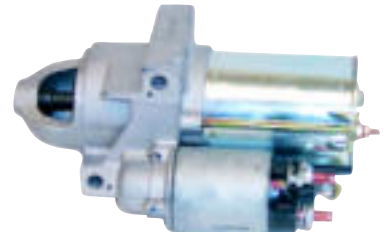

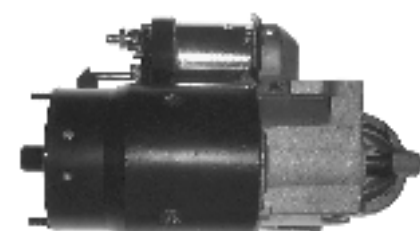



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Features...

- ★ Brand new construction, or high quality re-manufactured units available
- ★ Meets or exceeds OEM specifications.
- ★ 100% load tested.
- ★ Wide range of applications.
- ★ Competitive prices.
- ★ Manufactured by the leading OEM supplier.
- ★ Fits both gas and diesel engines.
- ★ Best coverage in the industry.

<p>NEW CE</p>  <p>18-6270 I/O STARTER</p> <ul style="list-style-type: none"> • Heavy Duty • 12 Volt • 1 Threaded Hole • 2 Bolt Mount • CW Rotation • SAE J1171 <p>Fits: Chrysler 318 Marine V8; Cobra, Mercruiser 460</p>	<p>NEW CE</p>  <p>18-6272 I/O STARTER, HEAVY DUTY</p> <ul style="list-style-type: none"> • 12 Volt • CW Rotation • Threaded Mounting Stud • SAE J1171 <p>Fits: Mercruiser 470 Replaces : Mercruiser 50-72550A1, 50-72550A2, 50-72550R2</p>
<p>NEW CE</p>  <p>18-6275 INBOARD STARTER</p> <ul style="list-style-type: none"> • Permanent Magnet Gear Reduction Starter • 2 Long Bolt Offset Pattern • CW Rotation • SAE J1171 <p>Use w/ Late Model 3.0L Engines with 14" Flywheel Fits : Volvo Penta, Mercruiser, Marine Power, etc.</p>	<p>NEW CE</p>  <p>18-6276 I/O STARTER</p> <ul style="list-style-type: none"> • Mod I Style • 12 Volt • CW Rotation • Threaded Top Hole in Housing • 460 Ford Engines • SAE J1171
<p style="text-align: center;">MARINE UL LISTED CE</p>   <p>18-5911 NEW STARTER (Heavy-Duty) (No Core) (Clockwise) For GM engines, bottom mount straight across bolt pattern. Standard rotation Replaces: 50-76965A4, 50-99417A2, 50-99419A3, 50-17251A3</p> <p>18-5900 AP# 2831 REMANUFACTURED STARTER</p>	

I/O

 <p>18-5907 NEW STARTER (Heavy-Duty) (No Core) (Clockwise) Top mount rear entry starter for opposite rotation GM & Ford engines. Will also replace standard rotation. Will not replace non-starter mounted solenoids. Mercruiser built 4 cyl. 165/170/180/190/470/485/488 Replaces: 50-72550A2, 50-79604A3, 50-97499A2, R4</p>	 <p>18-5901 AP# 2833 REMANUFACTURED STARTER (Heavy-Duty) (No Core) (Clockwise) Top mount rear entry starter for opposite rotation GM & Ford engines. Will also replace standard rotation. Will not replace non-starter mounted solenoids. Mercruiser built 4 cyl. 165/170/180/190/470/485/488 Replaces: 50-72550A2, 50-79604A3, 50-97499A2, R4</p>
 <p>18-5913 AP# 2828 NEW STARTER (Clockwise) Delco permanent magnet gear reduction 2 bolt starter 12V - 11 Tooth - Offset Bolt Pattern For: Late model GM - 12 3/4" Flywheel Replaces: 50-812428A3, 50-812604A2, 50-822330A2, 50-864340A2 SAEJ1171 FOR: 4.3L (1996 & UP); 5.0 & 5.7L (1998 & UP)</p>	 <p>18-5919 AP# 2829 NEW STARTER Permanent magnet I/O starter Replaces: 50-806963A4, 50-806965A2 Fits: Chevy Engines with 12 3/4" flywheels Straight across bolt pattern SN-OF803000AN/OF803114AN 4.3LX/LXH Alpha/Bravo262 CID SN-355305AN/22560AN 5.7L Alpha (EFI)/5.7L Bravo (EFI) SAEJ1171</p>
 <p>18-5910 NEW STARTER (Heavy-Duty) (No Core) (Clockwise) Small block V-6 & V-8 GM engine with 14 1/4" flywheel and bottom mount, offset bolt pattern. For standard rotation engines. Replaces: 50-12177A2, 50-99418A2</p>	 <p>18-5905 REMANUFACTURED STARTER (Heavy-Duty) (No Core) (Clockwise) Small block V-6 & V-8 GM engine with 14 1/4" flywheel and bottom mount, offset bolt pattern. For standard rotation engines. Replaces: 50-12177A2, 50-99418A2</p>
 <p>18-5908 NEW STARTER (Heavy-Duty) (No Core) (Counter-Clockwise) Top mount rear entry starter for standard rotation GM & Ford engines. Replaces: 50-76965A3, 50-808011A1</p>	 <p>18-5902 AP# 2832 REMANUFACTURED STARTER (Heavy-Duty) (No Core) (Counter-Clockwise) Top mount rear entry starter for standard rotation GM & Ford engines. Replaces: 50-76965A3, 50-808011A1</p>

