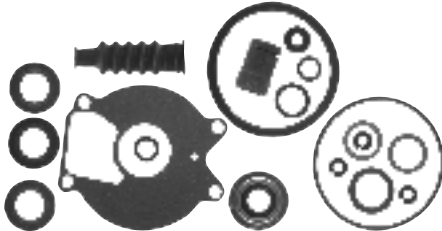
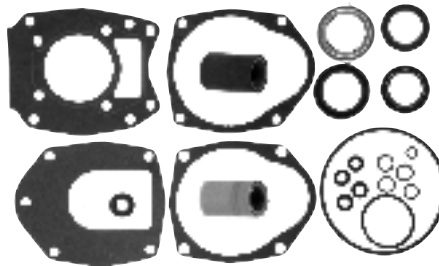
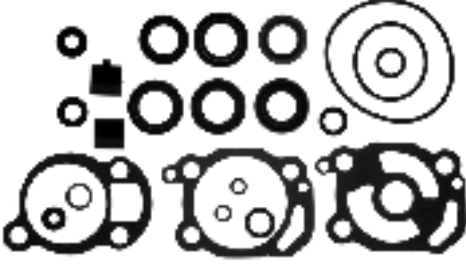




Features...

- ★ Seals and o-rings designed to provide excellent performance in the harsh marine environment.
- ★ Kits include all necessary parts to do a complete reseal.
- ★ Easy quick reference application chart in our catalog.

 <p>18-2624 AP# 13088 LOWER UNIT SEAL KIT Replaces: 26-85090A2</p>	<p style="text-align: center;">— CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> <th>Qty.</th> </tr> </thead> <tbody> <tr><td>18-0579</td><td>Oil Seal</td><td>26-41131</td><td>1</td></tr> <tr><td>18-0580</td><td>Oil Seal</td><td>26-41132</td><td>1</td></tr> <tr><td>18-0586</td><td>Seal</td><td>26-99325</td><td>2</td></tr> <tr><td>18-7419</td><td>O-Ring</td><td>25-69202</td><td>1</td></tr> <tr><td>18-2562</td><td>Gear Hsg to Face Plate Gasket</td><td>27-99326-1</td><td>1</td></tr> <tr><td>18-2945</td><td>Washer</td><td>12-20260</td><td>2</td></tr> <tr><td>18-2742</td><td>Boot</td><td>85552</td><td>1</td></tr> <tr><td>18-2560</td><td>Washer</td><td>12-86645</td><td>2</td></tr> <tr><td>18-7135</td><td>O-Ring</td><td>25-35276</td><td>1</td></tr> <tr><td>18-7188</td><td>O-Ring</td><td>25-805726</td><td>2</td></tr> <tr><td>18-7956</td><td>O-Ring</td><td>25-85549</td><td>1</td></tr> <tr><td>18-7957</td><td>O-Ring</td><td>25-85594</td><td>1</td></tr> <tr><td>18-7959</td><td>O-Ring</td><td>25-99691</td><td>1</td></tr> <tr><td>18-8348</td><td>Slinger</td><td>25-86203</td><td>1</td></tr> </tbody> </table>	Sierra#	Desc.	O.E.#	Qty.	18-0579	Oil Seal	26-41131	1	18-0580	Oil Seal	26-41132	1	18-0586	Seal	26-99325	2	18-7419	O-Ring	25-69202	1	18-2562	Gear Hsg to Face Plate Gasket	27-99326-1	1	18-2945	Washer	12-20260	2	18-2742	Boot	85552	1	18-2560	Washer	12-86645	2	18-7135	O-Ring	25-35276	1	18-7188	O-Ring	25-805726	2	18-7956	O-Ring	25-85549	1	18-7957	O-Ring	25-85594	1	18-7959	O-Ring	25-99691	1	18-8348	Slinger	25-86203	1
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OUTBOARD

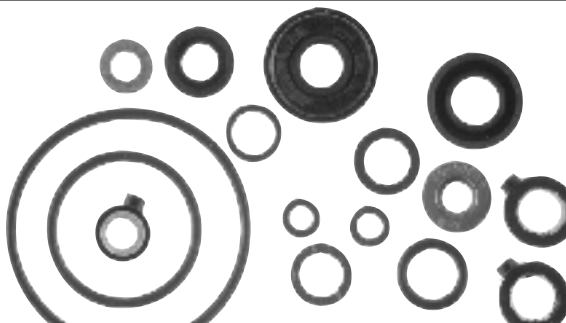
MERCURY/MARINER

Seal Kits



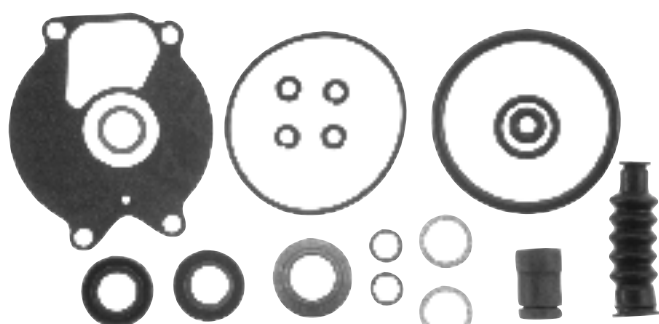
OUTBOARD

— CONTAINS —			
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18-8346	Nylon Bushing	23-86214	1
18-0584	Oil Seal, Prop Shaft	26-66022	1
18-2010	Seal, Wtr Pump Base	26-96063	1
18-2945	Washer, Fill Screw	12-20260	1
18-4261	Washer, Fill Screw	12-20262	1
18-7116	O-Ring	25-62704	1
18-7120	O-Ring	25-38933	1
18-7156	O-Ring	25-29439	1
18-7168	O-Ring	25-48171	1
18-7171	O-Ring	25-30529	1
18-7180	O-Ring	25-26802	1
18-8308	Seal, Shift Shaft	26-30696	1
18-8310	Seal, Water Pump Base	26-30900	1



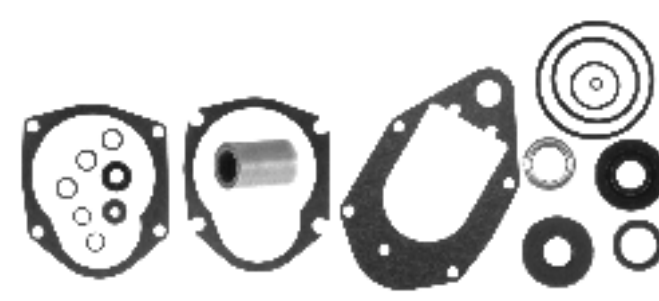
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AP# 13090
LOWER UNIT SEAL KIT
Replaces: 26-77066A1

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Sierra#	Desc.	O.E.#	Qty.
18-0598	Seal	26-98283	1
18-2006	Seal	26-33467	2
18-2560	Washer	12-86645	2
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-2742	Boot	85552	1
18-2945	Washer	12-20260	2
18-7135	O-Ring	25-35276	1
18-7419	O-Ring	25-69202	1
18-7956	O-Ring	25-85549	1
18-7957	O-Ring	25-85594	1
18-8348	Slinger	25-86203	1




18-2629
AP# 13091
LOWER UNIT SEAL KIT
Replaces: 26-85090A1

— CONTAINS —			
Sierra#	Desc.	O.E.#	Qty.
18-0500	Seal	26-817472	1
18-0622	Gasket, Lower Wear Plate	27-19701	1
18-2051	Seal	26-69188	1
18-2052	Seal	26-69189	1
18-2945	Washer	12-19183	3
18-7168	O-Ring	25-48171	2
18-7173	O-Ring	25-30224	1
18-7950	O-Ring	25-45258	1



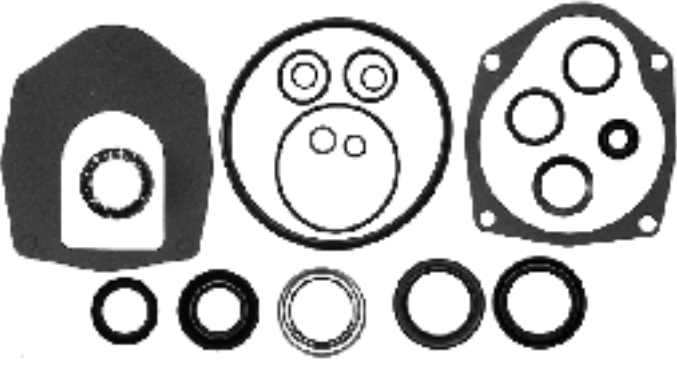
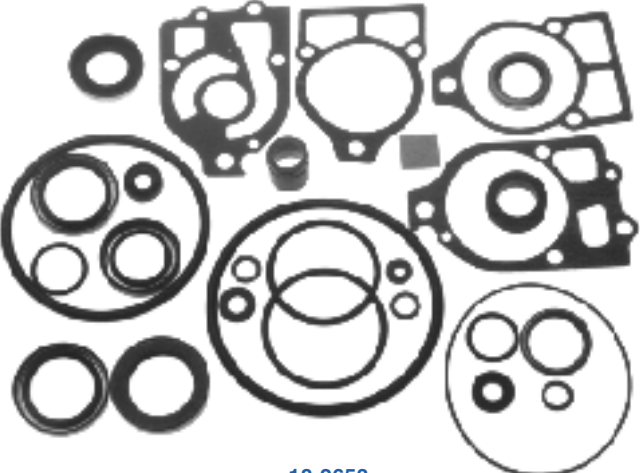
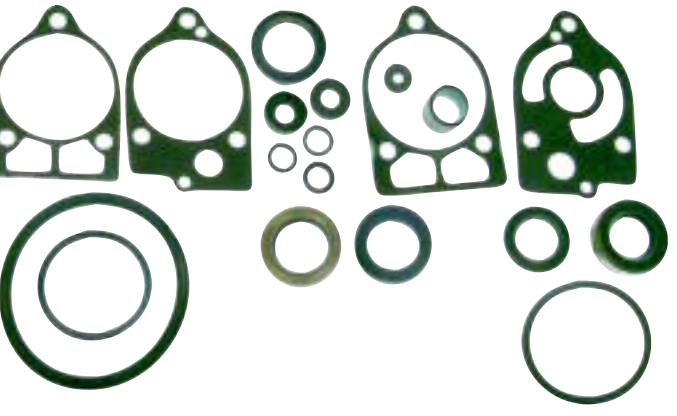
18-2635
AP# 13092
LOWER UNIT SEAL KIT
Replaces: 26-814669A2

— CONTAINS —			
Sierra#	Desc.	O.E.#	Qty.
18-2563	Face Plate to Water Pump Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	22-43033-1	1
18-2945	Drain Screw Gasket	12-19183, 12-20260	2
18-2599	Face Seal & Tool	26-816575A2	1
18-2014	Oil Seal	26-89238	1
18-2013	Oil Seal	26-16977	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7491	O-Ring	25-36318	2



18-2642
LOWER UNIT SEAL KIT
Replaces: 26-816575A5

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 <p>18-2646-1 AP# 834 GEAR HOUSING SEAL KIT Replaces: 26-816575A3</p>	<p style="text-align: center;">— CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> <th>Qty.</th> </tr> </thead> <tbody> <tr><td>18-2599</td><td>Face Seal and Tool</td><td>26-818575A2</td><td>1</td></tr> <tr><td>18-2564</td><td>Water Pump Base To Face Plate Gasket</td><td>27-43033-1</td><td>1</td></tr> <tr><td>18-2566</td><td>Face Plate to Water Pump Cover Gasket</td><td>27-817277</td><td>1</td></tr> <tr><td>18-2945</td><td>Sealing Washer</td><td>12-19183</td><td>1</td></tr> <tr><td>18-2944</td><td>Seal</td><td>26-45577</td><td>1</td></tr> <tr><td>18-2002</td><td>Oil Seal</td><td>26-76868</td><td>1</td></tr> <tr><td>18-2013</td><td>Oil Seal</td><td>26-16977</td><td>1</td></tr> <tr><td>18-2014</td><td>Oil Seal</td><td>26-89238</td><td>1</td></tr> <tr><td>18-2054</td><td>Oil Seal</td><td>26-81646-1</td><td>1</td></tr> <tr><td>18-2076</td><td>Oil Seal</td><td>26-12224</td><td>1</td></tr> <tr><td>18-2077</td><td>Oil Seal</td><td>26-14077</td><td>1</td></tr> <tr><td>18-7159</td><td>O-Ring</td><td>25-31534</td><td>1</td></tr> <tr><td>18-7168</td><td>O-Ring</td><td>25-48171</td><td>2</td></tr> <tr><td>18-7176</td><td>O-Ring</td><td>25-90011</td><td>1</td></tr> <tr><td>18-7420</td><td>O-Ring</td><td>25-21836</td><td>2</td></tr> <tr><td>18-7491</td><td>O-Ring</td><td>25-36318</td><td>2</td></tr> <tr><td>18-0594</td><td>Oil Seal</td><td>26-66302</td><td>2</td></tr> <tr><td>18-7413</td><td>O-Ring</td><td>25-62702</td><td>1</td></tr> </tbody> </table>	Sierra#	Desc.	O.E.#	Qty.	18-2599	Face Seal and Tool	26-818575A2	1	18-2564	Water Pump Base To Face Plate Gasket	27-43033-1	1	18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1	18-2945	Sealing Washer	12-19183	1	18-2944	Seal	26-45577	1	18-2002	Oil Seal	26-76868	1	18-2013	Oil Seal	26-16977	1	18-2014	Oil Seal	26-89238	1	18-2054	Oil Seal	26-81646-1	1	18-2076	Oil Seal	26-12224	1	18-2077	Oil Seal	26-14077	1	18-7159	O-Ring	25-31534	1	18-7168	O-Ring	25-48171	2	18-7176	O-Ring	25-90011	1	18-7420	O-Ring	25-21836	2	18-7491	O-Ring	25-36318	2	18-0594	Oil Seal	26-66302	2	18-7413	O-Ring	25-62702	1																				
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 <p>18-2653 AP# 146 GEAR HOUSING SEAL KIT Replaces: 26-55682A1</p>	<p style="text-align: center;">— CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> <th>Qty.</th> </tr> </thead> <tbody> <tr><td>18-3110</td><td>Grommet</td><td>26-38970</td><td>1</td></tr> <tr><td>18-2002</td><td>Oil Seal</td><td>26-76868</td><td>2</td></tr> <tr><td>18-2007</td><td>Oil Seal</td><td>26-94038</td><td>1</td></tr> <tr><td>18-2009</td><td>Oil Seal</td><td>26-89236</td><td>1</td></tr> <tr><td>18-2013</td><td>Oil Seal</td><td>26-16977</td><td>1</td></tr> <tr><td>18-2014</td><td>Oil Seal</td><td>26-89238</td><td>1</td></tr> <tr><td>18-2048</td><td>Oil Seal</td><td>26-24590</td><td>1</td></tr> <tr><td>18-2050</td><td>Oil Seal</td><td>26-55682</td><td>1</td></tr> <tr><td>18-2053</td><td>Oil Seal</td><td>26-70081</td><td>1</td></tr> <tr><td>18-2826</td><td>Water Pump Base to Gear Housing Gasket</td><td>27-85610-1</td><td>1</td></tr> <tr><td>18-2914</td><td>Water Pump Gasket</td><td>27-85608-1</td><td>1</td></tr> <tr><td>18-2915</td><td>Water Pump Gasket</td><td>27-85609-1</td><td>1</td></tr> <tr><td>18-2948</td><td>Rubber Washer</td><td>12-49221-1</td><td>1</td></tr> <tr><td>18-7153</td><td>O-Ring</td><td>25-25439</td><td>1</td></tr> <tr><td>18-7157</td><td>O-Ring</td><td>25-29976</td><td>1</td></tr> <tr><td>18-7158</td><td>O-Ring</td><td>25-30613</td><td>1</td></tr> <tr><td>18-7159</td><td>O-Ring</td><td>25-31534</td><td>1</td></tr> <tr><td>18-7161</td><td>O-Ring</td><td>25-32546</td><td>1</td></tr> <tr><td>18-7162</td><td>O-Ring</td><td>25-33145</td><td>1</td></tr> <tr><td>18-7173</td><td>O-Ring</td><td>25-30224</td><td>1</td></tr> <tr><td>18-2801</td><td>Water Pump Gasket</td><td>27-32438</td><td>1</td></tr> <tr><td>18-7426</td><td>O-Ring</td><td>25-30271</td><td>1</td></tr> <tr><td>18-2945</td><td>Drain Screw Gasket</td><td>12-20260, 12-19183</td><td>2</td></tr> </tbody> </table>	Sierra#	Desc.	O.E.#	Qty.	18-3110	Grommet	26-38970	1	18-2002	Oil Seal	26-76868	2	18-2007	Oil Seal	26-94038	1	18-2009	Oil Seal	26-89236	1	18-2013	Oil Seal	26-16977	1	18-2014	Oil Seal	26-89238	1	18-2048	Oil Seal	26-24590	1	18-2050	Oil Seal	26-55682	1	18-2053	Oil Seal	26-70081	1	18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1	18-2914	Water Pump Gasket	27-85608-1	1	18-2915	Water Pump Gasket	27-85609-1	1	18-2948	Rubber Washer	12-49221-1	1	18-7153	O-Ring	25-25439	1	18-7157	O-Ring	25-29976	1	18-7158	O-Ring	25-30613	1	18-7159	O-Ring	25-31534	1	18-7161	O-Ring	25-32546	1	18-7162	O-Ring	25-33145	1	18-7173	O-Ring	25-30224	1	18-2801	Water Pump Gasket	27-32438	1	18-7426	O-Ring	25-30271	1	18-2945	Drain Screw Gasket	12-20260, 12-19183	2
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OUTBOARD

MERCURY/MARINER

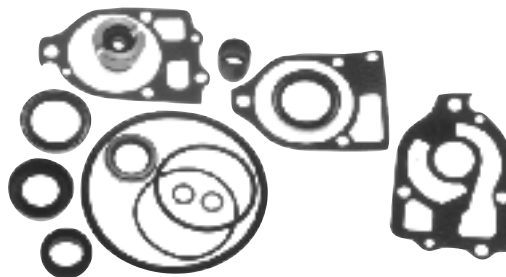
Seal Kits



OUTBOARD

— CONTAINS —

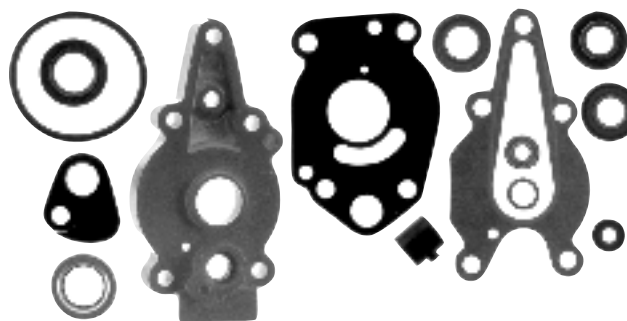
Sierra#	Desc.	O.E.#	Qty.
18-2155	Bushing Gasket	23-77631A2	1
18-2919	Gasket	27-42631-1	1
18-2002	Oil Seal	26-76868	2
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7196	O-Ring	25-38099	1
18-7157	O-Ring	25-29976	1
18-7153	O-Ring	25-25439	1
18-2009	Oil Seal	26-89236	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2



18-2655
AP# 288
GEAR HOUSING SEAL KIT
Replaces: 26-89238A2

— CONTAINS —

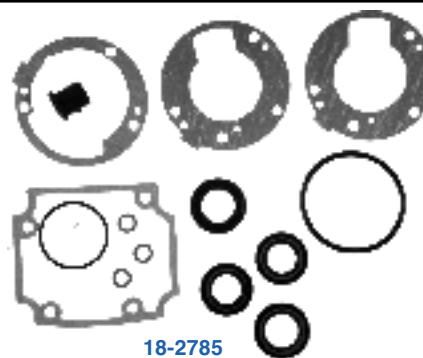
Sierra#	Desc.	O.E.#	Qty.
18-0581	Oil Seal	26-41365	2
18-0584	Oil Seal	26-66022	1
18-0585	Oil Seal	26-821928	1
18-0586	Oil Seal	26-99325	1
18-2728-1	Water Tube Seal	26-42102-1	1
18-2945	Washer	12-19183	2
18-3149	Water Pump Base	46-42040A5	1
18-4261	Washer	19643	1
18-7162	O-Ring	25-33145	1



18-2697-1
AP# 13109
LOWER UNIT SEAL KIT
Replaces: 26-41365A3

— CONTAINS —

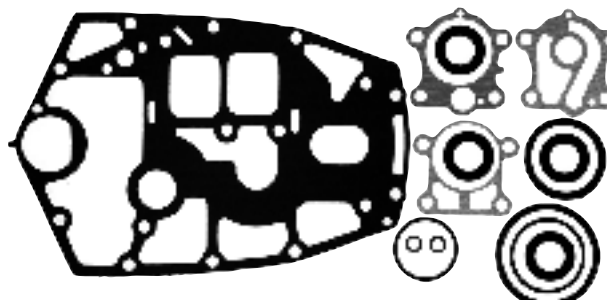
Sierra#	Desc.	O.E.#	Qty.
18-0776	Grommet	—	1
18-0777	Seal Cover Gasket	27-41273M	2
18-0774	Wear Plate Gasket	—	1
18-0552	Grommet	26-84818M	1
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0554	Oil Seal	26-84813M	1
18-0296	Oil Seal	26-83406M, 26-82233M	2
18-7405	O-Ring	25-84054M	1
18-7399	O-Ring	25-84412M	1
18-0773	Wear Plate Gasket	—	1



18-2785
AP# 2332
GEAR HOUSING SEAL KIT
Replaces: 27-41899M

— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0296	Oil Seal	26-83406M, 82233M	2
18-0297	Oil Seal	26-82234M	2
18-0298	O-Ring	25-82275M	1
18-0299	O-Ring	25-82289M	1
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-0284	Grommet	27-81440M	1
18-0267	Oil Seal	26-82257M	1
18-0294	Wear Plate to Pump Base Gasket	27-81421M	1



18-2787
AP# 13114
GEAR HOUSING SEAL KIT
Replaces: 27-92648M

APPLICATION ON NEXT PAGE



MERCURY/MARINER

Seal Kits

GEAR HOUSING SEAL KIT APPLICATION

HP	Beg. Serial #	End. Serial #	Part #	HP	Beg. Serial #	End. Serial #	Part #
4 (1 cyl)	5595532	A809600	18-2628	60 (3 cyl)	6428681	D000749	18-2654
4 (1cyl)	5595532	A809600	18-2628	60 (3 cyl)	D000750	& UP	18-2635
4.5 (1 cyl)	4107220	& UP	18-2628	non-Bigfoot			
6	A197112	& UP	18-2697-1	60 (3 cyl)	D000750	& UP	18-2626
7.5	4851693	& UP	18-2628	Bigfoot			
8	A197112	& UP	18-2697-1	60 (4-stroke)	T178500	& UP	18-2626
8 Bodensee (4-stroke)	G760300	T178499	18-2697-1	Bigfoot			
9.8	4839254	& UP	18-2628	60 (4-stroke)	T178500	& UP	18-2635
9.9	A197112	& UP	18-2697-1	non-Bigfoot			
9.9 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1	60 Seapro/ Marathon/ Big Foot (3 cyl)	D000750	& UP	18-2626
9.9 (4-stroke) Bigfoot	G760300	& UP	18-2624	70	4571652	A996141	18-2654
Seapro/XR10	D038000	& UP	18-2697-1	70	A996142	& UP	18-2626
15	A197112	& UP	18-2697-1	75 (4 cyl)	6432901	& UP	18-2653
15 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1	75 (3 cyl)	A996142	& UP	18-2626
15 (4-stroke) Bigfoot	G760300	& UP	18-2624	75 (4-stroke)	G960500	& UP	18-2626
Magnum/ Marathon 15XD/ Super 15	ALL		18-2624	80 (4 cyl)	4831999	6432900	18-2653
18	5837437	6443972	18-2629	80 (3 cyl)	A966142	& UP	18-2626
18	6443973	& UP	18-2624	90 (6 cyl)	4845301	& UP	18-2653
20	4709593	6443972	18-2627	90 (3 cyl)	A996142	& UP	18-2626
20	6443973	& UP	18-2624	90 (4-stroke)	G960500	& UP	18-2626
25	5705532	6443972	18-2629	100 (4 cyl)	B209468	& UP	18-2626
25	6443973	& UP	18-2624	115 (6 cyl)	4855153	B209467	18-2653
25 Lightning (3 cyl)	E268781	& UP	18-2624	115 (4 cyl)	C100000	& UP	18-2626
30 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626	115EFI (4-stroke)	T178500	& UP	18-2626
35	6445653	& UP	18-2654	125 (4 cyl)	D283222	& UP	18-2626
40 (2 cyl)	4860103	G053313	18-2654	V-135	A904646	& UP	18-2655
40 (4 cyl)	C159200	& UP	18-2654	V-135 DFI	G590000	& UP	18-2655
40 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626	140 (6 cyl)	4865678	& UP	18-2653
45	5531630	& UP	18-2654	V-150	4868648	A904645	18-2653
50 (4 cyl)	4357640	& UP	18-2654	V-150 (carb)	A904646	& UP	18-2655
50 (3 cyl)	6428681	D000749	18-2654	V-150 XR4, XR6, MAGII, III	B242885	& UP	18-2655
50 (3 cyl)	D000750	G589999	18-2635	V-150 EFI	D820000	& UP	18-2655
50 (4-stroke) (4 cyl) Bigfoot	G760300	& UP	18-2626	V-150 DFI	G590000	& UP	18-2655
50 (4-stroke) Bigfoot	G231123	& UP	18-2626	V-175	4301235	6618750	18-2653
50 (4-stroke) non-Bigfoot	T178500	& UP	18-2635	V-175 (carb)	6618751	& UP	18-2655
55 (3 cyl)	D000750	& UP	18-2635	V-175 XRI(EFI)	D000750	& UP	18-2655
				V-200	4839034	6625220	18-2653
				V-200 (carb)	6625221	& UP	18-2655
				V-200 XRI(EFI)	C100861	& UP	18-2655
				V-200 DFI (3.0L)	G386496	G960499	18-2642
				V-220	B117316	& UP	18-2655
				V-225	5628028	& UP	18-2653
				V-225	D280813	& UP	18-2646
				V-225/225 DFI	G386496	& UP	18-2642
				V-250	G386496	& UP	18-2642

OUTBOARD

MARINER LOWER UNIT SEAL KITS (Japanese Models)

Model	Serial #	O.E. Kit #	Sierra Part #
20C	(6A9-) ALL	27-41899M/27-95660M	18-2785
25C	(695-) ALL	27-41899M/27-95660M	18-2785
30A	(689-) ALL	27-41899M/27-95660M	18-2785
W48	(670-) ALL	27-92648M	18-2787
55/W55	(663-) ALL	27-92648M	18-2787
60	(675-) ALL (6F0-) ALL	27-92648M	18-2787